## 1 "Connector" 2 This invention relates to an electrical connector, 3 particularly but not exclusively for use in 4 difficult to and/or out of reach locations. 5 6 Electrical connectors are used in a variety of 7 8 domestic and industrial Applications. A number of 9 different connectors are known and these vary from 10 application to application, a 3-pin plug and wall socket is a typical example. 11 12 There are two popular types of connector for 13 14 connecting light bulbs to a socket; a thread 15 connection and a bayonet connection. For the thread 16 connection, the bulb thread is rotationally aligned 17 with a thread of the socket and then screwed into 18 the socket allowing respective electric terminals on the bulb and socket to connect. 19 20 21 The bayonet connection has pins which extend radially from the bulb. 22 The pins are aligned with 23 apertures in a circumferentially extending rim of

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the socket and inserted therethrough against action 1 of a spring in the socket and so to allow respective 2 terminals on the bulb and socket to electrically 3 connect. The bulb is then turned so that the pins 4 move into small recesses in the rim and are no 5 6 longer aligned with the apertures. The action of 7 the spring engages the pins with an edge of the recesses to hold the bulb in the socket and maintain 8 the electrical connection. 9 10 11 Although these connectors are generally competent, 12 they can be difficult to secure and release, 13 particularly in out of reach places such as sockets 14 suspended from the ceiling. 15 Moreover, some current light sockets are hazardous 16 because they contain exposed live electrical 17 18 contacts and are replaced in such out of reach 19 environments when it is often dark because the light 20 is inoperable at that moment. Inadvertent contact with exposed electrical contacts can have 21 22 potentially fatal consequences. 23 A connector for a cordless kettle is described in US5971810 the disclosure of which is incorporated herein by reference. This connector, shown in Figs. la - 1c allow the connection between a male part 20

24 25 26 27 28 and female part 50 of the connector regardless of 29 relative rotational orientation.

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According to the present invention there is provided 1 2 an electrical connector comprising a male part and a female part for engagement therewith; 3 the male part comprising a first terminal 4 having a circular cross section and a second 5 terminal; 6 the female part comprising engaging means to 7 8 engage said terminals; wherein the male and female parts each comprise a 9 10 magnetic portion adapted to attract the parts together to form an electrical connection. 11 12 Preferably, the connector comprises magnetic 13 misconnection means to prevent the male and female 14 parts from connecting in a non-concentric position. 15 16 Preferably, the magnetic field or flux emitted from 17 18 at least one of the magnetic portions extends beyond 19 the magnetic misconnection means to attract the parts together to form an electrical connection. 20 21 Preferably, the first and second terminals are 22 23 concentric. 24 Preferably, the second terminal is a pin terminal. 25 Preferably, the second terminal has a circular cross 26 27 section. Preferably, the first terminal is an annular terminal. 28 29 Preferably, the male or female part is attached to 30 pendent means, more preferably, the female part is 31

attached to the pendent means.

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Preferably, the parts can engage with each other in 1 2 any relative rotational orientation. 3 4 Preferably, the magnetic portions have a circular cross section, and are preferably in the form of an 5 6 annular ring. 7 8 Preferably, at least one magnetic portion is 9 provided in a recessed portion to prevent the 10 magnets from connecting in a non-concentric position. Preferably, one of the male and female 11 12 parts comprise walls extending away from its 13 magnetic portion, the walls being adapted to prevent the male and female parts from connecting in a non-14 15 concentric position. Preferably, the male part 16 comprises the walls. 17 18 It will be appreciated by the skilled person that a 19 substantially concentric position is not to be 20 regarded as a non-concentric position. 21 22 Preferably, the parts seek and locate with each 23 other when brought into the vicinity of each other. 24 25 Preferably, the parts are adapted to be attracted 26 together to form an electrical connection when they 27 are between 1cm and 30cm apart. 28 29 More preferably, the parts are adapted to be 30 attracted together to form an electrical connection 31 when they are between 2cm and 30cm apart, although

the parts may be adapted to be attracted together to

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1 form an electrical connection when they are between 2 5cm and 30cm apart. Indeed the parts may be adapted to be attracted together to form an electrical 3 connection at greater distances. 4 5 Preferably, the terminals are male terminals. 6 7 8 Preferably, the first terminal is a neutral terminal and the second terminal is a live terminal and the 9 engaging means of the female part may comprise 10 respective female neutral and live terminals. 11 12 Preferably, the neutral and live terminals of the 13 female part are enclosed. By 'enclosed' it is 14 intended to mean that they are generally 15 16 inaccessible except to the male terminals. This may be achieved by providing narrow apertures 17 18 (preferably less than 3mm wide) within the female part or providing a shutter means. 19 20 21 Optionally a male earth terminal may be provided. Preferably, the earth terminal has a circular cross 22 section and is concentric with the first and second 23 terminals. More preferably, the male earth terminal 24 25 has a greater diameter than the other male 26 terminals. 27 28 Preferably, the female portion has a 29 circumferentially projecting portion. Preferably 30 the said projecting portion has an aperture therein

to receive the first male terminal. More preferably

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the projecting portion also has an annular groove 1 2 therein to receive the second male terminal. 3 Preferably, the projecting portion is adapted to 4 extend into or around the male part, preferably, the 5 male earth terminal. More preferably, the diameter 6 of the projecting portion allows it to pivot in the 7 male part or the male earth terminal to a limited 8 extent. Even more preferably, the projecting 9 10 portion comprises a lip which is adapted to closely fit with the male part or male earth terminal. 11 12 Preferably therefore, the rest of the projecting portion comprises a smaller outer diameter than an 13 outer diameter of the lip. 14 15 Preferably, the projecting portion comprises a boss. 16 17 18 Preferably, the magnetic portion of the female part 19 has a magnetic field which extends beyond the projecting portion to attract the parts together to 20 form an electrical connection. 21 22 23 A corresponding female earth terminal may extend through the projecting portion of the female part. 24 25 26 Alternatively the first terminal is a pin terminal 27 and the second terminal can be a leaf terminal. alternative embodiments the pin terminal may be an 28 earth terminal. Also, a resiliently mounted shutter 29 may be provided on the female part. 30

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1 Preferably, the male terminals are adapted to engage with the female terminals so that in use, the earth 2 connection is the first to be made, then the neutral 3 4 connection and lastly the live connection. 5 6 Preferably, the male terminals are adapted to 7 disengage with the female terminals in the order: live first, neutral second, earth last. 8 9 10 Preferably, the female live and neutral terminals 11 comprise a means to reduce the possibility of arcing 12 during connection and disconnection; for example the 13 female terminals may be coated with silver or silver 14 pads. 15 16 Preferably, the male and/or female terminals are resilient in order such that they will maintain a 17 18 connection with the corresponding female/male terminals. More preferably, the female terminals are 19 20 resilient. 21 22 Preferably, at least one part comprises guide means to guide the parts together. The guide means may be 23 24 in the form of a tapered face. 25 Preferably, the magnetic portions comprise neodymium 26 27 or samarium cobalt based rare-earth permanent 28 magnets such as a NdFeB (neodymium-iron-boron) or 29 SmCo<sub>5</sub> or Sm<sub>2</sub>Co<sub>17</sub> (samarium cobalt) magnets.

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31 Preferably, the strength of the magnet is sufficient

32 to attract the parts of the connector together.

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1 example, where at least one part of the connector is 2 connected to the pendent means and the other part of the connector is brought within 8cm of the first 3 4 part, the parts will preferably attract each other, 5 and move towards each other and connect. Optionally, even stronger magnets may be used so that the parts 6 can attract each other at distances of 12-15cm. 7 8 The strength grade may be 30 although other grades 9 The magnetic portions may be exposed 10 may be used. on the outside of the parts or may be provided 11 12 within a body of the parts. 13 14 Preferably, the magnetic portions are protected by 15 at least one shield and may be protected by respective shields, such that when the male and 16 17 female parts are connected together, the shield(s) 18 is interposed between the magnetic portions. 19 when the connector is engaged, the magnets do not 20 come into direct physical contact. 21 22 Preferably, at least one of the magnetic portions is 23 provided as a replaceable cartridge. 24 25 More preferably, an aperture is provided in at least 26 one of the male and female parts through which the 27 magnetic portions may be removed and replaced. 28 29 Alternatively, a removable cap may be provided on 30 the male or female parts to allow the magnetic

portions to be removed and replaced.

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The connector may be used to connect electrical 1 2 appliances to mains electrical supplies. 3 4 Alternatively one part of the connector may further comprise a standard bulb fitting at one end, such as 5 6 a screw or bayonet, so that a bulb can be placed in that one part before the connection is made, thus 7 allowing easier connection of the bulb to a 8 difficult to reach or out of reach socket since the 9 10 parts attract one another. 11 12 Embodiments of the present invention will now be described by way of example only with reference to 13 the accompanying drawings wherein-14 15 Fig. 1a is an upper perspective view of a known connector in its disconnected position; 16 17 Fig. 1b is a lower perspective view of the 18 known connector of Fig. 1a; 19 Fig. 1c is an upper perspective view of the 20 known connector of Fig. 1a but in its connected 21 position; Fig. 2a is a side view of a first embodiment of 22 a connector in accordance with the present 23 invention, in a disconnected position with an 24 attached light bulb; 25 26 Fig. 2b is a plan view of a female part of the 27 connector of Fig. 2a; Fig. 2c is a plan view of a male part of the 28 connector of Fig. 2a; 29 30 Fig. 2d is a partially cut-away perspective view of the female part of Fig. 2b; 31

1	Fig. 2e is a partially cut-away perspective
2	view of the male part of Fig. 2c;
3	Fig. 2f is a perspective view of the female
4	part of Fig. 2b;
5	Fig. 2g is a perspective view of the male part
6	of Fig. 2c;
7	Fig. 3 is a side view of the connector of Fig.
8	2a but in its connected position;
9	Fig. 4a is a side sectional view of a second
10	embodiment of a connector in accordance with
11	the present invention;
12	Fig. 4b is a side view of the connector of Fig.
13	4a;
14 .	Fig. 4c is a plan view of a female part of the
15	connector of Fig. 4b;
16	Fig. 4d is a plan view of a male part of the
17	connector of Fig. 4b;
18	Fig. 5a is a perspective view of the female
19	part of Fig. 4c;
20	Fig. 5b is a perspective view of the male part
21	of Fig. 4d;
22	Fig. 5c is a second perspective view of the
23	male part of Fig. 4d with a portion cut away;
24	Fig. 6a is a side view of a third embodiment of
25	a connector in accordance with the present
26	invention, in its disconnected position with an
27	attached light bulb;
28	Fig. 6b is a plan view of a female part of the
29	connector of Fig. 6a;
30	Fig. 6c is a perspective view of the female
31	part of Fig. 6b;

1	rig. 6d is a partially cut away perspective
2	view of the female part of Fig. 6b;
3	Fig. 6e is a partially cut away perspective
4	view of a male part of the connector of Fig.
5	6a;
6	Fig. 6f is a perspective view of the male part
7	of Fig. 6e;
8	Fig. 6g is a plan view of the male part of Fig
·9	6e;
10	Fig. 7 is a side view of the connector of Fig.
11	6a but in its connected position;
12	Fig. 8 is a perspective view of the connector
13	of Fig. 6a with an attached light bulb;
14	Fig. 9a is a side sectional view of a fourth
15	embodiment of a connector in accordance with
16	the present invention, in its disconnected
17	position;
18	Fig. 9b is a side view of the connector of Fig
19	9a;
20	Fig. 9c is a plan view of a female part of the
21	connector of Fig. 9b;
22	Fig. 9d is a plan view of a male part of the
23	connector of Fig. 9b;
24	Fig. 10 is a side sectional view of the
25	connector of Fig. 9a but in its connected
26	position;
27	Fig. 11 is a side sectional view of the
28	connector of Fig. 9a showing magnetic
29	attraction between the male and female parts;
30	Fig. 12a is a perspective view of the female
31	part of Fig. 9c;

1	Fig. 12b is a partially cut away perspective
2	view of the female part of Fig. 9c;
3	Fig. 12c is a second partially cut away view of
4	the female part of Fig. 9c;
5	Fig. 12d is a partially cut away perspective
6	view of the male part of Fig. 9d;
7	Fig. 12e is a perspective view of the male part
8	of Fig. 9d;
9	Fig. 12f is a second partially cut away view of
10	the male part of Fig. 9d;
11	Fig. 13 is an enlarged view of the female part
12	of the connector of Fig. 12c;
13	Fig. 14 is a sectional view of a male part of a
14	fifth embodiment of a connector in accordance
15	with the present invention;
16	Fig. 15 is a sectional view of a female part of
17	the embodiment of Fig. 14;
18	Fig. 16 is a sectional view of the male and
19	female parts of the connector of Figs. 14 and
20	15 in a connected position;
21	Fig. 17a is a sectional view of a pair of ring
22	magnets approaching each other;
23	Fig. 17b is a sectional view of the ring
24	magnets of Fig. 17a in a concentrically
25	connected position;
26	Fig. 18a is a sectional view of a pair of ring
27	magnets also approaching each other but at a
28	different angle than the ring magnets of Fig.
29	17a;
30	Fig. 18b is a sectional view of the ring
31	magnets of Fig. 18a in an offset connected
32	position;

1	Fig. 19 is a further sectional view of a pair
2	of ring magnets approaching each other;
3	Figs. 20a-20d are a series of front views
4	showing the male and female parts of the Fig.
5	4a connector, connecting with each other;
6	Figs. 20e-20f are a pair of front views showing
7	the male and female parts of the Fig. 4a
8	connector disconnecting from each other;
9	Fig. 21 is a perspective view of a cartridge
10	and magnet of the fourth embodiment of the
11	invention; and
12	Fig. 22 is a top view of the cartridge and
13	magnet of Fig. 21.
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15	A known connector 10 is shown in Figs. la-1c and is
16	disclosed in more detail in US 5,971,810 the
17	disclosure of which is incorporated herein by
18	reference. The connector 10 comprises a male part
19	20 adapted to mate and form an electrical connection
20	with a female part 50. The male part 20 comprises a
21	live central pin terminal 21, and first neutral 22
22	and second earth 23 annular terminals. The female
23	part comprises a boss 63 which projects from a body
24	60 of the female part 50, a central aperture 61 for
25	receiving the pin terminal 21 and an annular recess
26	62 for receiving the annular terminal 22 of the male
27	part 20. When connected, as shown in Fig. 1c, the
28	second annular terminal 23 of the male part 20
29	locates around the boss 63 and live and neutral
30	female terminals 51, 52 are located within the
31	central aperture 61 and annular recess 62
32	respectively for electrical connection with the

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corresponding male terminals 21, 22. An earth 1 2 terminal 53 is provided through a side wall 64 of the boss 63 to connect with the annular earth 3 4 terminal 23 of the male part 20. All male and female terminals 21-23, 51-53 are attached to spade 5 connectors 31-33, 71-73 respectively and in turn to 6 7 electrical appliances or powers sources (not shown). 8 9 A first embodiment of a connector 100 in accordance 10 with the present invention in shown in Fig. 2a. connector 100 comprises a male part 120 adapted to 11 12 mate and form an electrical connection with a female part 150. A light bulb 101 is attached to the male 13 14 part 120 at the opposite end of the connection with the female part 150 by any known means, in this 15 embodiment, by a bayonet fitting 102, and can be 16 removed and replaced when required by such known 17 18 The male part 120, shown in plan view in 19 Fig. 2c, comprises a body 130 having a central pin terminal 121, and first 122 and second annular 20 terminals 123. The three terminals 121-123 are 21 22 concentric. 23 In this embodiment the pin terminal 121 of the male 24 25 part 120 is connected to a live terminal 127 of the 26 standard connector 102 by wire 124 and the first and 27 second annular terminals 122, 123 to neutral 128 and earth 129 terminals of the connector 102 28 respectively, also by wire 125, 126. It will be 29 appreciated that some light fittings do not have 30 earth connections and so their inclusion is 31 32 optional. The male part 120 includes a tapered

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surface 140 to facilitate location with the female 1 2 part 150. 3 The female part 150 is suspended from a ceiling (not 4 shown) by a pendent or cable 103 and secured to the 5 cable 103 by a cable clamp 104. The female part 6 comprises a boss 163 which projects from a body 160, 7 a central aperture 161 for receiving the pin 8 terminal 121 and an annular recess 162 for receiving 9 10 the first annular terminal 122 of the male part 120. 11 The boss 163 has a lip 168 which extends 12 circumferentially outwards therefrom such that the 13 diameter of the boss 163 with the lip 168 is greater 14 15 than the diameter of the boss 163 without the lip The lip 168 is sized to closely fit with the 16 second annular terminal 123 and thus helps to align 17 the parts 120, 150 together. The smaller diameter 18 19 of the remaining portion of the boss 163 allows the 20 parts 120, 150 to connect when they are at an angle 21 to each other, and for the boss 163 to pivot within the annular earth terminal 123 into axial alignment 22 23 with the male part 120. 24 When connected, as shown in Fig. 3, the second 25 annular terminal 123 of the male part 120 locates 26 27 around the boss 163. Female terminals 151, 152 are 28 located within the central aperture 161 and annular recess 162 for electrical connection with the 29 corresponding male annular terminals 121, 122. 30

earth terminal 153 is provided through a side wall

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1 164 of the boss 163 to connect with the second

2 (earth) annular terminal 123 of the male part 120.

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- 4 The terminals in the female part 150 are spring
- 5 loaded to maintain the connection between the
- 6 respective male and female terminals and adapted so
- 7 that a connection forms between the respective earth
- 8 terminals 123, 153 then between the neutral
- 9 terminals and then between the live terminals when
- 10 the male 120 and female 150 parts are connected.
- 11 Conversely, when the connection between the male 120
- 12 and female 150 parts is broken, the live terminals
- 13 121, 151 are adapted to disengage first, then the
- 14 neutral terminals 122, 152 and lastly the earth
- 15 terminals 123, 153. This ensures that sparking or
- 16 arcing is minimised during connection and
- 17 disconnection of the parts of the connector so that
- 18 it is safe to use. Also, the male live and neutral
- 19 connections are surrounded by the earth terminal 123
- 20 which reduces the possibility of electrocution when
- 21 connected. The live 151 and neutral 152 terminals
- 22 of the female part 150 are also safely enclosed
- 23 within the female part 150 in line with British
- 24 safety regulations. In order to further reduce the
- 25 possibility of arcing during
- 26 connection/disconnection of the parts 120, 150; the
- 27 live 151 and neutral 152 terminal of the female part
- 28 150 are coated with silver or have silver pads.

- 30 A magnetic ring 135 is secured by spring clips (not
- 31 shown) or any other suitable means to the male part
- 32 120 between the first annular terminal 122 and the

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1 second (earth) annular terminal 123. An oppositely 2 attracting magnetic ring 165 is secured between the annular recess 162 and an edge 166 of the boss 163 3 of the female part 150, as shown in Fig. 2f. A 4 suitable heat resistant glue may also be used to 5 secure the magnetic rings 135, 165 to the parts 120, 6 150 although this is less preferred. 7 8 The magnetic ring 135 is provided in a recessed 9 portion of the male part 120 such that the boss 163 10 of the female part 150 must extend into the male 11 part 120 in order for the magnets to engage. 12 prevents the magnets joining in an offset position 13 and is explained more thoroughly hereinafter. 14 15 16 In this embodiment the magnetic rings are annular 17 rings and around 1.5mm thick and have an outer 18 diameter of 27mm and a central aperture of diameter 15mm although it will be appreciated that a variety 19 of sizes may be used. A further embodiment has a 20 diameter of 28mm and a central aperture of 16mm for 21 the female part 150. The magnetic rings 135, 165 22 are powerful enough to attract the parts 120, 150 of 23 the connector 100 at a distance of up to 8cm. 24 25 stronger magnetic rings, the parts may attract each 26 other at a distance of up to 12-20cm. However there 27 is a balance between proximity of location and ease of separation for different embodiments - extremely 28 strong magnetic rings that locate one another over 29 30 30cm apart would be increasingly difficult to separate when required. On the other hand, weak 31 32 magnetic rings which are easier to separate would

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1 require the parts 120, 150 to be offered closer in 2 order to seek and locate with each other and may not be powerful enough to maintain the weight of the 3 4 male part 120 and attached bulb 101. Therefore the 5 direction of magnetism is through depth and the strength grade is preferably 30. The magnetic rings 6 7 are preferably made from neodymium or samarium cobalt based rare earth materials, such as a 8 9 neodymium-iron-boron NdFeB known as 'Neo' or 10 samarium-cobalt, SmCo<sub>5</sub> or Sm<sub>2</sub>Co<sub>17</sub>. For other 11 embodiments, for example, those used in industrial 12 applications, the strength grade may be higher. 13 The Neo and samarium cobalt magnets have excellent 14 15 qualities of high remanent magnetisation, high coercive force and high magnetic energy product and 16 17 also the advantages of being easy to process and a 18 relatively high performance/cost ratio. Neo and 19 samarium cobalt magnets are especially suitable for 20 this application because of their small volume, 21 light weight and high quality. The magnetic rings are available from Swift Magnets Ltd, Barlborough 22 UK; Goudsmit magnetics UK Limited of Surrey, United 23 Kingdom or the Stanford Magnets Company of Aliso 24 25 Viejo, California, USA. Alternatively, magnetic 26 discs instead of magnetic rings may be utilised. 27 28 In alternative embodiments, magnetic particles can 29 be mixed with nylon/plastic compound and injection 30 moulded to the appropriate shape. For example, the boss 163 of the female connector could be formed 31 32 from a mixture of NdFeB and/or SmCo particles and

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plastic which has been moulded to an appropriate 1 2 In such an embodiment, the magnetic 3 particles are preferably distributed close to the edge of the boss such that it behaves similar to a 4 5 separate boss and magnet attached together such as 6 the boss 163 and magnet 165. 7. 8 Pole pieces (not shown) may be provided within the male or female parts behind the magnets 135, 165 to 9 10 direct the magnetic attraction more efficiently and 11 thus aid the location of the parts 120, 150 12 together. Where pole pieces are used, the magnets 13 135, 165 may be weaker without reducing the forces 14 attracting the opposite part. Pole pieces placed at 15 the side of magnets increase the force of connection 16 with the opposite part but decrease the distance at 17 which the parts can attract each other. Therefore, 18 in preferred embodiments, the pole pieces are not 19 placed at the side of the magnets as greater 20 attraction of the parts together is normally 21 preferred to the strength of the eventual connection 22 between the parts. 23 Optionally, a plastic sheath (not shown) may be 24 25 provided over the pin terminal 121 leaving only its 26 tip exposed for electrical connection with the 27 female terminal 151. This reduces the possibility 28 of arcing between the live and neutral terminals caused by metallic debris. To the same end, a 29 30 plastic cone (not shown) may be provided around a 31 portion of the pin terminal 121, and a tapered wall

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1 (not shown) may be provided on the inner face of the 2 second annular terminal 122. 3 Thus, in use, the male part 120 of the connector 100 4 may be completely detached from the female part 150 5 6 and held in an operator's hand in the most 7 convenient position. In this position, the light 8 bulb 101 may be inserted into the socket 102 of the 9 male part 120 so that the live, neutral and earth 10 (if provided) terminals (not shown) of the bulb 101 connect with the respective terminals 127, 128 and 11 12 129 of the bayonet connector 102. The male part 120 13 with the attached light bulb 101 can then be raised 14 towards the female part 150. This may be done by 15 hand or, for example on a telescopic gripping pole 16 (not shown). When the male 120 and female 150 parts 17 are within the vicinity of each other the parts 120, 18 150 will automatically seek each other and form a 19 connection with each other (as shown in Fig. 3) due to the magnetic attraction between the magnetic 20 rings 135, 165 without the need for accurate 21 22 alignment of the parts 120, 150 by the operator. 23 The connection of the magnetic rings 135, 165 also results in the male terminals 121-123 and the female 24 terminals 151-153 connecting with each other to form 25 26 an electrical connection between the male and female 27 parts 120, 150. Therefore the current can flow from a mains supply (not shown) through the cable 103, 28 29 through the female part 150, through the connection 30 formed between the female part 150 and the male part 31 120, through the male part 120, through the standard

connection 102 and into the bulb 101. The magnetic

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1 rings 135, 165 therefore have two distinct 2 functions, one, to locate the male 120 and female 150 parts together, and two, to hold the parts 120, 3 150 together. 4 5 Embodiments of the present invention benefit from 6 7 being able to seek and locate the parts together at 8 a relatively large distance, for example, 8cm or up to 20cm or more. This is in contrast to some 9 previous magnetic connectors which must be aligned 10 together by a user and where the magnetic field 11 simply holds the different parts together. A 12 variety of factors determine the distance at which 13 the parts will seek together and automatically 14 locate. These include the strength, shape and type 15 16 of magnets used, the presence or absence of pole 17 pieces, the weight of the suspended female part, and 18 the length of the pendent upon which the female part is suspended. Preferred embodiments of the invention 19 20 provide for such automatic connection when the parts 21 120, 150 are at least 2cm apart. 22 23 The parts 120, 150 also locate automatically due to the recessed position of the magnet 135 of the male 24 part 120 behind the wall 139 which prevents the 25 26 parts from joining in an offset, non-concentric 27 manner. Figs 17-19 show concentric and off-set connections which are possible by a pair of ring 28 29 magnets 41, 42 approaching each other at an angle. Magnets 41, 42, shown in Fig. 17a, produce a 30 magnetic field or flux attracting oppositely poled 31

magnets or certain metals towards them. If the

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1 attractive force A which would result in a

- 2 concentric connection is bigger than the attractive
- 3 force B which would result in an offset connection,
- 4 then the magnets 41, 42 will connect concentrically.
- 5 Conversely, if the attractive force B is greater
- 6 than the attractive force A then the magnets will
- 7 connect in an offset position, as shown in Figs.
- 8 18a, 18b. The attractive force B is only great
- 9 enough to cause such offset connection when offset
- 10 connection zones 43 of the magnets 41, 42 overlap in
- 11 a non-concentric position. Lastly, as shown in Fig.
- 12 19a, if the magnet 42 has a wall 44, the magnet 41
- 13 is prevented from entering a position where the
- 14 attractive force B is greater than that of A and so
- 15 the magnets 41, 42 will always connect
- 16 concentrically. The provision of the magnet 135 in
- 17 a recessed position behind a wall 139 similarly
- 18 prevents the parts 120, 150 connecting in an offset
- 19 position because the wall 139 prevents the female
- 20 part 150 from entering any area where the forces
- 21 attracting the parts 120, 150 into an offset
- 22 connection are greater than those which attract the
- 23 parts 120, 150 into a concentric connection. Where
- 24 such walls are provided, the magnets should be able
- 25 to exert their magnetic fields beyond the walls in
- 26 order to attract the two parts together.

- 28 The required height of the walls 139 to prevent off-
- 29 set connection depends on the strength, type and
- 30 size of the magnets. For example, if the male part
- 31 120 has a ring magnet of grade 30 Neo, 22mm outside
- 32 diameter, 8mm inside diameter and is 10mm thick, and

1 a female part has a 2:17 grade SmCo female magnet of

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- 2 23mm outside diameter, 17mm inside diameter and 5mm
- 3 thick, the separation between the magnets and the
- 4 end of the walls should be at least 3mm.
- 5 Alternatively, for a male part 120 with a grade 30
- 6 Neo magnet, 20mm outside diameter, 15mm inside
- 7 diameter and 5mm thick interacting with the same
- 8 female magnet, the separation should be at least
- 9 around 5mm. A further alternative is to have the
- 10 male 120 and female 150 parts each with grade 30 Neo
- 11 magnets 27mm outer diameter, 15mm inner diameter and
- 12 1.5mm thickness, the minimum separation would be
- 13 around 7mm.

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- 15 As well as ensuring a concentric connection, the
- 16 length of the wall 139 should be sufficiently large
- 17 to provide a good mechanical connection and resist
- 18 accidental disconnection. Moreover, the length of
- 19 the wall 139 also affects the influence of the
- 20 magnetic flux emitted by the magnet 135 longer
- 21 walls effectively increase the axial attraction
- 22 relative to the transverse attraction. Shorter
- 23 walls on the other hand effectively increase the
- 24 transverse attraction relative to the axial
- 25 attraction. Indeed it has been found that more
- 26 powerful magnets have a tighter flux and therefore
- 27 require smaller walls than some weaker magnets which
- 28 have a greater axial attraction. A balance between
- 29 axial and transverse attraction is required in order
- 30 for the parts to self-seek and locate together
- 31 without the need to be accurately aligned by the
- 32 user. Therefore the separation is preferably larger

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1 than the minimum required to prevent off-set 2 connection - around 1cm for preferred embodiments. 3 Thus the operation of replacing a light bulb 101 is 4 far more convenient than those of standard bayonet 5 or screw thread connections because the more 6 7 difficult act of locating the pins of the bayonet connection of the bulb 101 into the corresponding 8 sockets or screwing a screw threaded bulb into the 9 10 socket is done with hand held components in a 11 position convenient to the operator rather than the 12 out of reach or difficult to reach position where the light bulb 101 is attached and eventually hung. 13 14 Certain embodiments of the invention such as the 15 16 connector 100 benefit from the advantage that the 17 parts 120, 150 may connect together without being 18 rotationally aligned making the connection even 19 easier to form. 20 21 Certain embodiments of the invention such as the 22 connector 100 benefit in that the parts 120, 150 of 23 the connector 100 locating each other due to the 24 interacting magnetic fields before securing the 25 parts together. Therefore where it is difficult to 26 align the male 120 and female 150 parts (for example 27 the female part being in a difficult to reach 28 position) then the operator only has to hold the 29 male part 120 with attached light bulb 101 in the 30 vicinity of the female part 150 for the parts to 31 automatically seek, locate and form an electrical 32 connection. This is in contrast to forming a

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1 bayonet connection which would require bringing the 2 bulb in line with the socket, rotationally aligning 3 the bulb with the socket, pressing the bulb and the socket together and twisting the bulb and socket 4 with respect to each other before releasing; all in 5 a position which is difficult to reach. 6 Thus the 7 use of steps, ladders or chairs in order to gain access to the out of reach socket/female part 150 is 8 9 required less frequently for embodiments of the 10 invention due to their ease of connection when 11 compared with known sockets. 12 13 The nature of some ring magnets may make them 14 susceptible to attract each other and join offset, 15 in a non-concentric position. However certain embodiments of the invention, such as the connector 16 17 100, benefit in that the magnetic rings cannot 18 misalign in such a manner because the magnet 165 on 19 the female part 150 cannot access the magnet 135 due 20 to the wall 139 unless it locates in a concentric 21 position. Thus such an advantage further eases the 22 location of the male 120 and female 150 parts for certain embodiments. 23 24 25 A second embodiment of a connector 200 in accordance 26 with the invention is shown in Figs. 4a-4d, 5a-5c 27 and 20a-20f. The second embodiment is largely 28 similar to the first embodiment 100 and like parts 29 will not be described further. The major difference with the embodiment described so far is that a male 30

part 220 part of the connector 200 is in turn

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connected to any electrical appliance (not shown) 1 2 rather than a light bulb 101. 3 Thus embodiments of the invention, such as the 4 connector 200, have the additional benefit in that 5 they can provide a socket to a mains supply (not 6 7 shown) for use with any type of electrical 8 appliance, for example buffers, vacuum cleaners or industrial electrical appliances. 9 10 The connector 200 comprises a female part 250 11 suspended from a cable or pendent 203. 12 13 part 220 being attached to the appliance via a cable 14 205 may be offered up to the female part 250 and the respective parts 220, 250 can seek and make a 15 16 connection as described for the first embodiment. 17 18 The male part 220 of the connector 200 also has a lip 268 on a boss 263 of the female part for close 19 fitting with an second annular terminal 223 of the 20 male part 220. The reduced diameter of the 21 22 remaining part of the boss 263 compared to that around the lip 268 allows for the boss 263 to pivot 23 to a limited extent within the second annular 24 terminal 223 of the male part 220. 25 Figs. 20a-20f show the male 220 and female 250 parts of the 26 connector being assembled and disassembled. The 27 28 female part 250 is suspended from a cable 203 and 29 the male part 220 is brought into its vicinity by a 30 user 206. The interactive attraction between respective magnets 235, 365 (not shown in Figs. 20a-31

20f) on the male 220 and female 250 parts

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1 respectively causes the female part 250 to swing 2 towards the male part 220 and for the boss 263 to travel within the male part 220. A tapered surface 3 (not shown) and walls 239 on the male part help to 4 guide the boss 263 into the male part 220. As can 5 be seen from the diagram, the parts 220, 250 connect 6 at an angle to each other and would do so in most 7 instances in practice unless the parts 220, 250 are 8 9 offered up in axial alignment. Thus the ability to 10 connect together at an angle is an important feature 11 of preferred embodiments of the invention. 12 reduced diameter of the boss compared with that of 13 the second annular terminal allows for such angled connection. The slightly increased diameter at the 14 15 lip 268 helps to centre the boss 263 in the second annular terminal 223. Electrical contacts 221-223, 16 17 251-253 and magnets 235, 265 then connect as 18 described in respect of the first embodiment and as 19 shown in Fig. 20d. To disassemble the connector 200, a user prises apart the parts 220, 250 20 21 typically resulting in the male part 220 being released from the female part at an angle, since it 22 23 is easier to first break the magnetic connection at one side rather than breaking the whole of the 24 connection at once. The diameter of the boss 263 25 26 also provides for an angled disconnection, Figs. 27 20e, 20f.

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In common with other preferred embodiments, the
electrical contacts are arranged to connect in the
order: earth, neutral, live and to disconnect in the
order: live, neutral, earth for safe working and to

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1 reduce the possibility of sparking or arcing. Even 2 when connected at an angle, as shown in Figs. 20a-20f, such an order of connection and disconnection 3 4 of the respective terminals is maintained. 5 Optionally the male part 220 could be suspended from 6 the cable 203 and the female part 250 brought into 7 its vicinity but this is less preferred since the 8 9 live contacts in the male part would be exposed 10 which may be against safety regulations. 11 advantage of certain embodiments of the present 12 invention is that they are far safer to use than 13 previous light sockets because the live contacts are 14 enclosed within the female part and only accessible 15 through narrow apertures (preferably, less than 3mm 16 wide). 17 18 Whereas an earth connection for the first embodiment 19 of the invention was optional, an earth connection 20 for the second embodiment is preferred. annular earth terminal 223 of the male part is shown 21 22 in Figs. 4a, 4b, and is connected to an earth 23 terminal (not shown) of the appliance via a wire 24 226. 25 26 Where an earth connection is provided for the second 27 embodiment of the invention but not for the first 28 embodiment of the invention, it is anticipated that the first embodiment of the invention could have a 29 face 166 of the magnetic ring 165 of the female part 30 31 160 south poled whereas a face 266 of a magnetic

ring 265 of the female part 260 of the second

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embodiment 200 could be North poled. Corresponding 1 magnetic rings 136, 236 on the male parts 120, 220 2 would be oppositely poled so that a male part 220 3 4 belonging to the second embodiment 200 and having an 5 earth connection would connect only to a female part 260 of the same embodiment which also has an earth 6 connection but be repelled by the female part 160 7 8 belonging to the first embodiment of the invention 9 which has no earth connection. Conversely a male 10 part 120 belonging to the first embodiment 100 and 11 having no earth connection would connect only to a 12 female part 160 of the same embodiment which also 13 has no earth connection but be repelled by the 14 female part 260 belonging to the second embodiment 15 of the invention which has an earth connection. 16 This would add an extra safety feature to the connectors 100, 200 to ensure the respective male 17 parts 120, 220 are connected to the correct female 18 19 parts 160, 260 respectively. 20 Third and fourth embodiments of connectors 300, 400 21 in accordance with the invention are shown in Figs. 22 23 6a-6g, Fig. 8 and Fig. 9a-9d respectively. 24 embodiments 300, 400 correspond with the first 100 25 and second 200 embodiments of the invention and 26 differ in the position and size of magnetic rings 27 used. 28 29 The connector 300 comprises a magnetic ring 365 30 which is embedded in a female part 350 of the 31 connector 300, as best shown in Fig. 6d. magnetic ring 365 is around 5mm in depth. A second

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9 6 5

magnetic ring 335 is mounted behind a body 330 of 1 2 the male part 320 in order to protect the second magnetic ring 335 from connecting impact damage, 3 accidental damage or rusting by the body 330 of the 4 male part 320. A non-magnetic shield 338 is 5 provided between the magnet 335 and the end of the 6 7 male part 320. The magnetic ring 335 is around 10mm 8 in depth. However, the depth of the magnetic ring 335 may be increased without increasing the size of 9 10 annular rings 322, 323 to allow a boss 363 to enter 11 therebetween. The magnetic ring 365 of the female 12 part 350 may additionally or alternatively be embedded within the female part 350 behind a similar 13 shield (not shown) for the same reasons. 14 In such 15 embodiments the magnetic rings 365, 335 being 16 thicker than the corresponding magnetic rings of the first and second embodiments, can provide a stronger 17 magnetic field and increase the distance between 18 which the parts 320, 350 of the connector 300 can 19 20 locate each other. Thus when the parts 320, 350 are 21 in their connected position the magnets will self-22 align, as for previous embodiments, but will not connect face to face due to the shield 338. 23 24 shows the connector 300 in its connected position. 25 26 The connector 400 also has the thicker magnetic 27 rings 435, 465. The typical magnetic fields created 28 by the annular magnets 435, 465 is shown in Fig. 11 29 and the connector 400 in its connected position is shown in Fig. 10 and further views are shown in 30 31 Figs. 12a-12 & 13.

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1 A significant advantage of certain embodiments of 2 the invention, such as the third and fourth embodiments, is that the brittle rare earth magnets 3 4 are protected by shields making them less liable to 5 chipping, breakage or other connection impact 6 Thus, the male 335 and female 365 magnets damage. 7 will never come into direct contact even when the parts 320, 350 have connected because they will 8 9 remain spaced apart by the shield(s) 338. shield(s) 338 may be made from, for example, any 10 suitable plastic and are also preferably designed to 11 12 absorb the high impact shock when the two parts 13 engage with each other. Although providing shields 338 will reduce the magnetic attraction and strength 14 15 of the connection between the magnets 335, 365 it has been found that this does not prevent the male 16 17 and female parts, such as the parts 320, 350, seeking and locating with each other. Moreover, 18 less metallic dust or debris will be attracted into 19 the connector 300, 400 if the magnets are spaced 20 21 away from the outer periphery of the parts 320, 350. 22 23 The height of the shield 338 should also be taken 24 into account when determining the necessary height 25 of walls. Thus, as described above, where a 26 separation of at least 3mm is required to prevent 27 the magnets joining in an off-set position, the 28 walls need only be, for example 2mm, if the shield

29 30 is 1mm thick.

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The magnet 435 is provided in a cartridge 449 (shown 1 in Figs. 10, 11, 21 and 22) which can be slotted in 2 and out of the male part 420 of the connector 400. 3 4 The cartridge 449 has clips 448 to secure it into the male part 420. Alternatively a male body 430 of 5 the male part 420 can comprise a releasable cap (not 6 shown) which itself comprises walls 439 and a shield 7 8 438 which is removable from the rest of the male 9 body 430 to provide access to the magnet 435. 10 can allow for easy cleaning of the connector 400 11 since any metallic dust or debris which has 12 collected on the shield(s) 438 will be released 13 therefrom when the magnet 435 is removed. 14 magnet 435 can also be conveniently replaced with 15 new magnets or magnets of a more suitable strength 16 for particular applications. Similar cartridges 17 (not shown) may be used to slot into the female part 18 450 although cartridges are particularly useful for 19 the male part 420 as it is more likely to gather 20 debris because it is normally a hand-held component 21 whereas the female part 450 which is normally 22 suspended from a pendent. 23 A fifth embodiment 500 in accordance with the 24 25 present invention is shown in Figs. 14-16 and 26 comprises a male part 520 and female part 550. 27 comparable connector is disclosed in EP0922426, the 28 disclosure of which is incorporated herein by 29 reference. The fifth embodiment is similar to the 30 first and third embodiments of the invention in that

the male part 520 comprises a portion (not shown)

which is adapted to receive a light bulb and the

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female part is connected to, and suspended from a 1 2 pendent (not shown). 3 The male part 520, shown in Fig. 14, comprises a 4 ring magnet 535, a central pin earth terminal 521, 5 spring neutral and live terminals 522, 523, and a 6 cylindrical abutment 532; all housed within an outer 7 8 casing 530. 9 10 The female part 550, shown in Fig. 15, comprises a spring contact finger 551 and annular terminals 552, 11 12 553 for respective connection with the terminals 521-523 of the male part 520. The female part also 13 includes an oppositely poled ring magnet 565, a 14 shutter 556, a spring 557 and a hollow post 555 with 15 16 an aperture 554; all housed within an outer casing 17 560. 18 19 In use, the female part 550 is suspended by the 20 The male part 520 is brought into proximity cable. 21 with the suspended female part 550 and their 22 oppositely poled magnets 535, 565 attract each 23 This causes a circular shaped bottom face 24 531 of the abutment 532 to abut with the shutter 556 25 of the female part 550. The shutter 556 is depressed into the outer casing 560 of the female 26 27 part 550 against the action of the spring 557 by the 28 attraction of the respective magnetic rings 535, 29 Concurrently, the earth pin terminal 521 moves 30 through the aperture 554 of the post 555 and 31 connects with the spring finger 551. As the male

part 520 continues to move into the female part 550,

1 the spring terminals 522, 523 of the male part 520

- 2 connect with the annular terminals 552, 553 of the
- 3 female part to complete the connection. The
- 4 connector 500 is shown in its connected state in
- 5 Fig. 16.

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- 7 The provision of a shutter 556 within the female
- 8 part 550 encloses the terminals 521-523 within the
- 9 female part and thus reduces the likelihood of
- 10 electrical shock to a user. Should the shutter 556
- 11 be depressed at a single point, then it will move
- 12 laterally, pivoting around the point 559 causing a
- 13 side wall 558 of the shutter 556 to abut with an
- 14 inner face of the casing 560 and so resist further
- 15 depression into the female part 550. This ensures
- 16 the female terminals 551-553 are not exposed unless
- 17 the shutter 556 is depressed at at least two
- 18 generally opposite points on its surface.

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- 20 It is clear from the foregoing description that the
- 21 earth, neutral and live terminals in any embodiment
- 22 may be provided as pins, springs or annular rings.

- 24 Suspending cables from the ceiling for mains power
- 25 supply may be safer than having the cables left
- 26 along the floor. Connectors in accordance with the
- 27 present invention would provide a straightforward
- 28 way in which to connect and disconnect appliances
- 29 from such cables. Moreover, should one trip on a
- 30 trailing cable the connection would break apart
- 31 without damage to the connection and would allow the

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cable to give under action of the person tripping, 1 2 reducing the possibility of injury to that person. 3 Certain embodiments of the invention are useful in 4 areas where electrical power has to be made 5 conveniently and safely available but out of reach 6 for Health and Safety reasons. Certain connectors 7 8 in accordance with the invention may be used in areas which need to be cleared quickly such as 9 hotels, schools or shopping precincts and quickly 10 connected or disconnected as required or as dictated 11 12 by floor movements. 13 14 Embodiments of the invention are also suitable to be used not only for mains voltages but also for 15 16 higher, industrial level voltages, for example of 17 around 1000Volts. 18 Thus it will be appreciated that for certain 19 embodiments of the invention such as the connector 20 300 or 400, the magnetic rings need not come into 21 direct physical connection with each other as they 22 may be protected, for example, by providing them 23 within a body of the respective parts in order to 24 25 protect them from accidental damage and/or from rusting. They nevertheless aid the parts' connection 26 with each other due to the attraction between their 27 28 respective magnetic fields. 29 30 Improvements and modifications may be made without 31 departing from the scope of the invention. 32 example, the male (or female) part may be wired to

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- 1 any other type of standard connector such as a 2 or
- 2 3 pin plug socket to allow for onward connection to
- 3 appliances having cables with such 2 or 3 pin plugs.